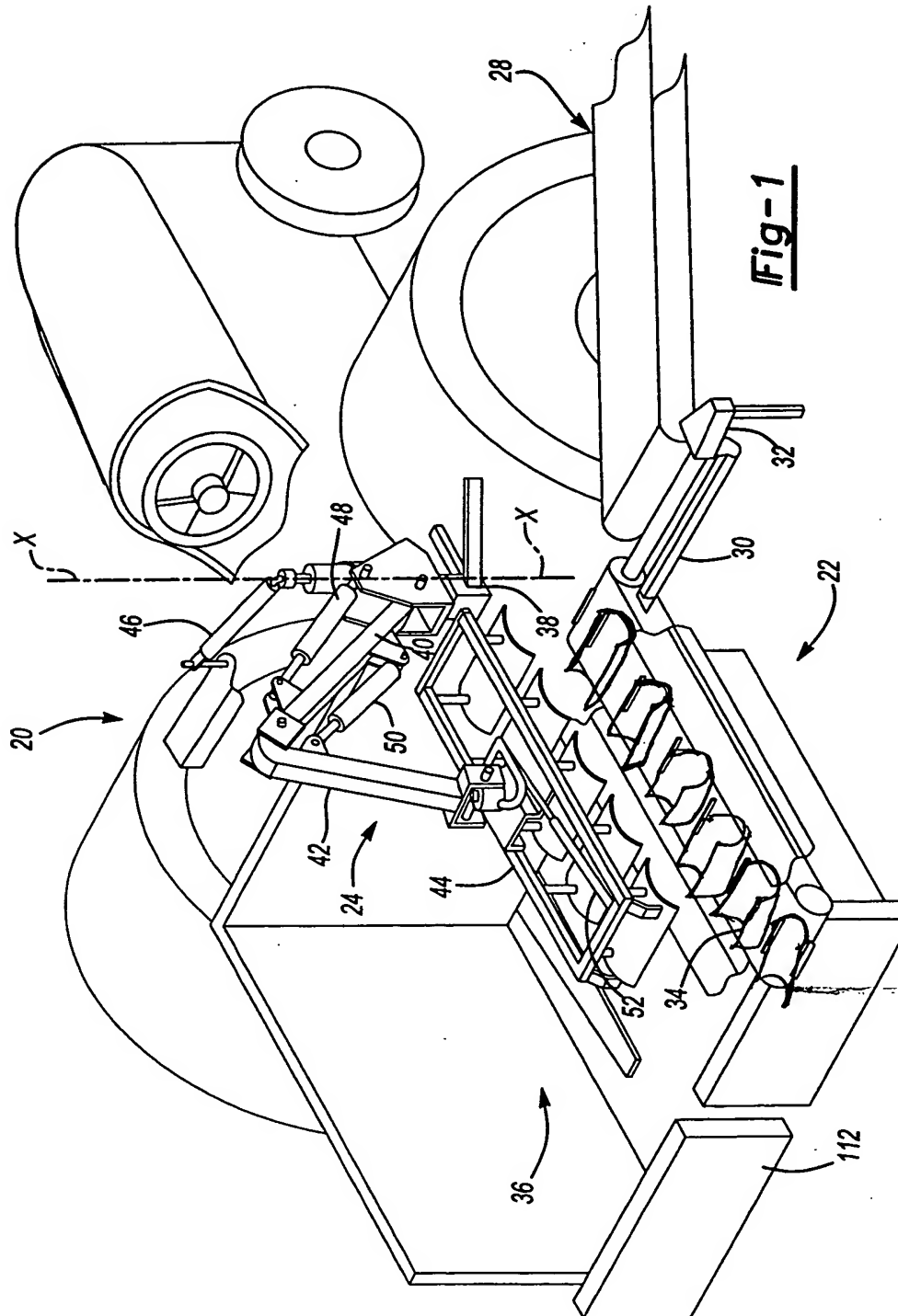


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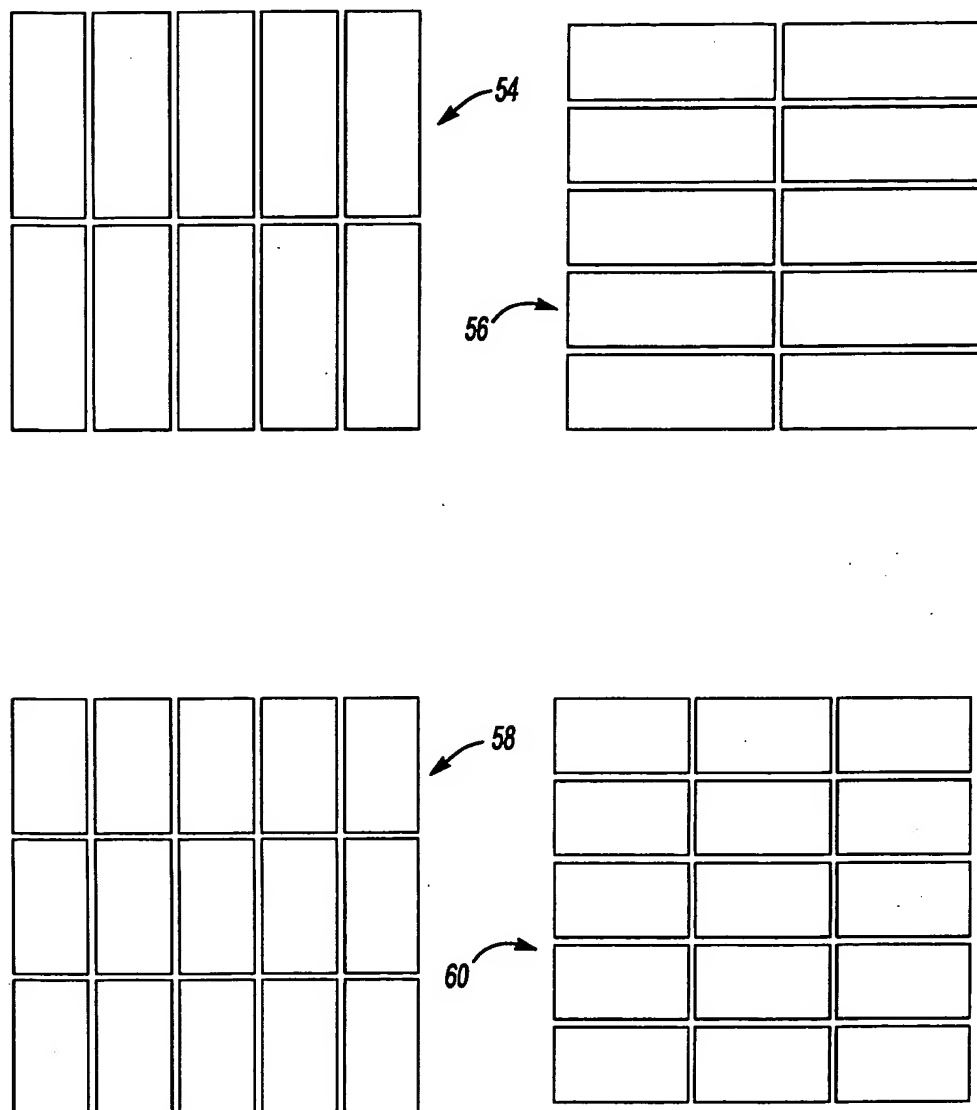


Fig-2

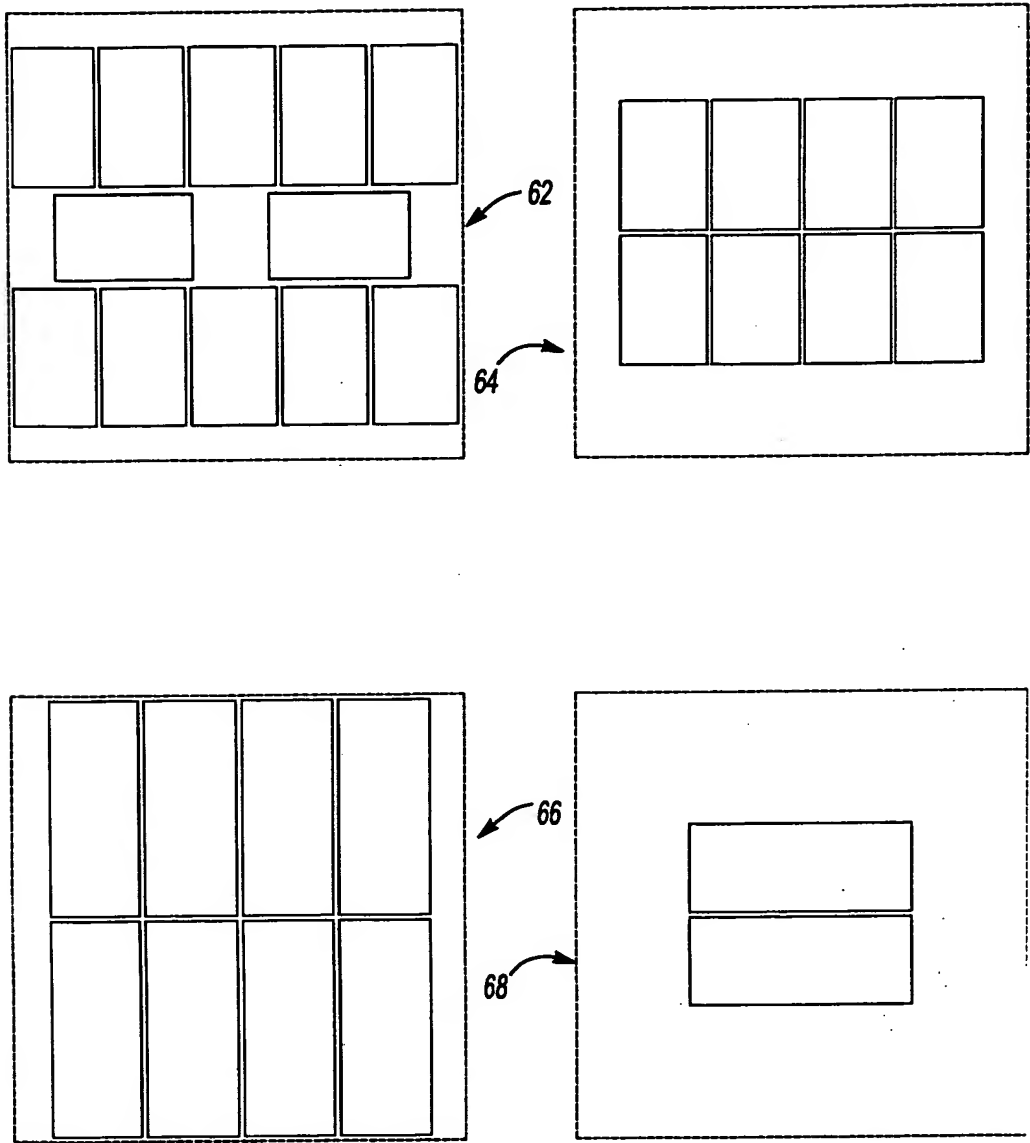
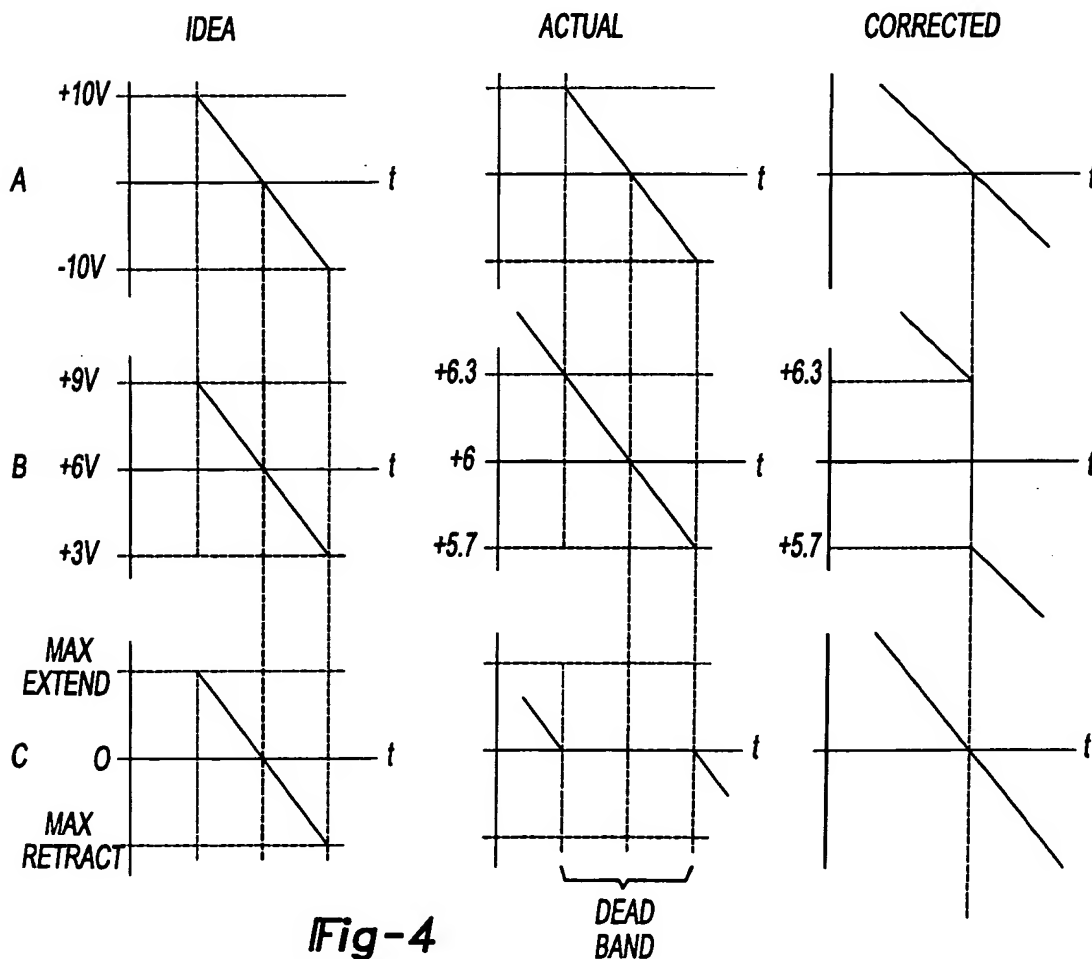
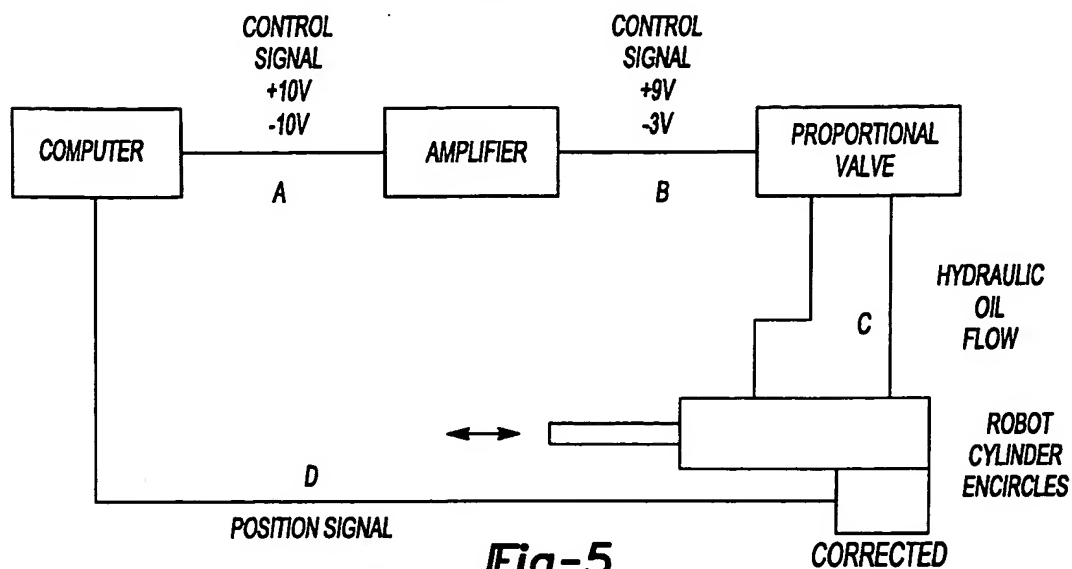
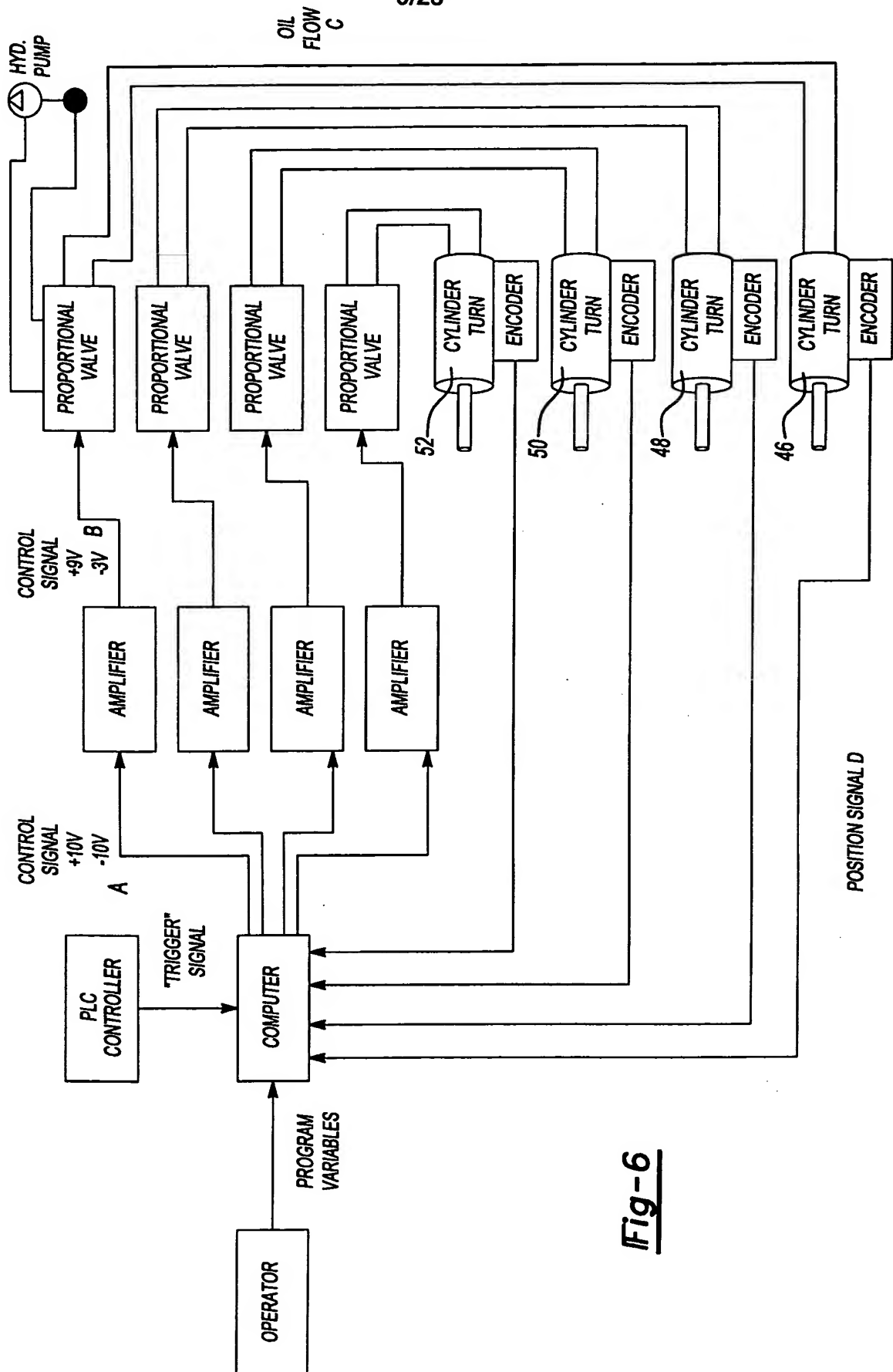


Fig-3

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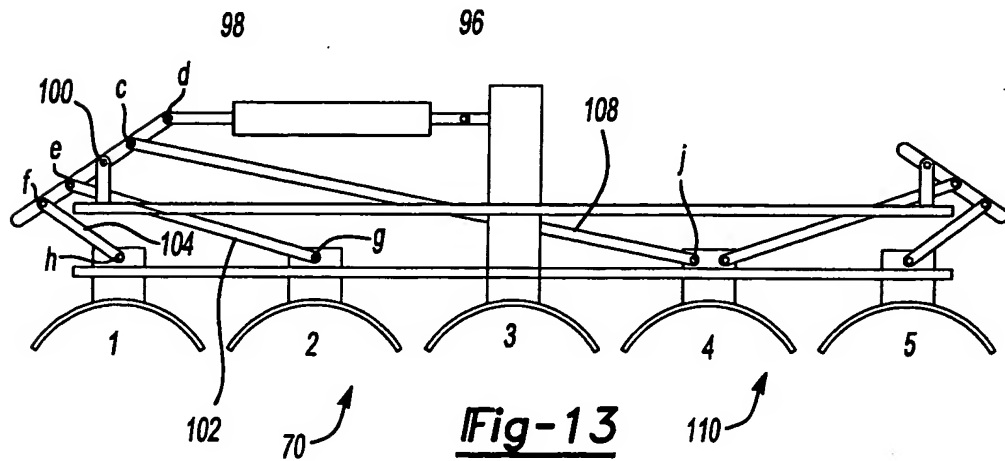
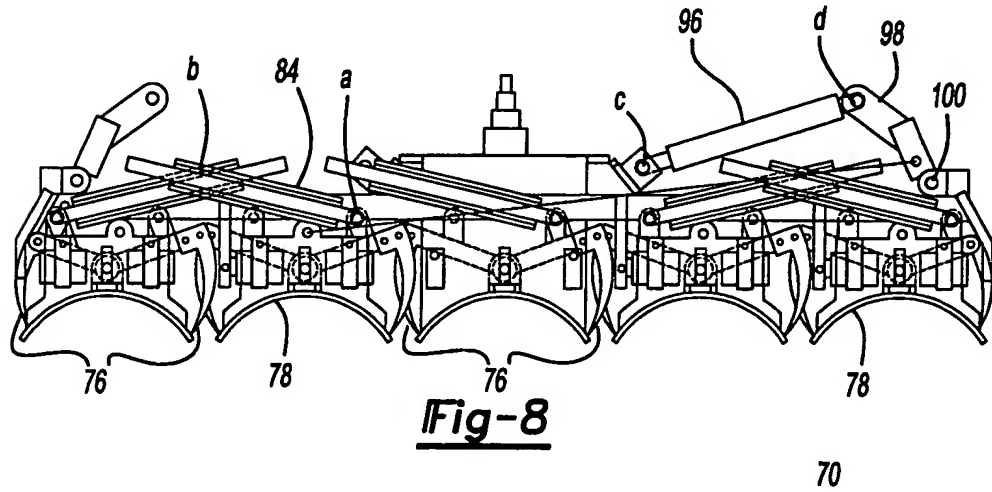
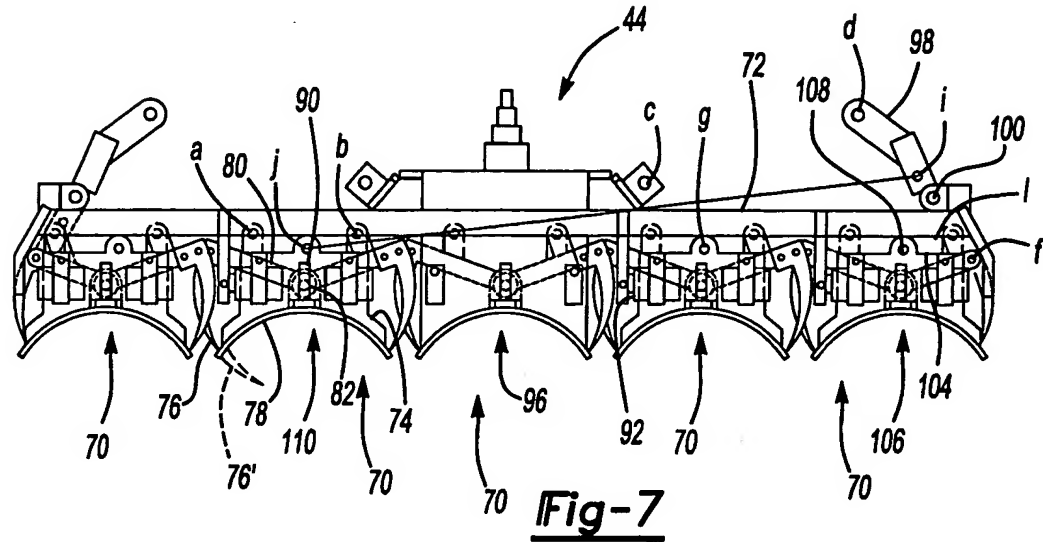


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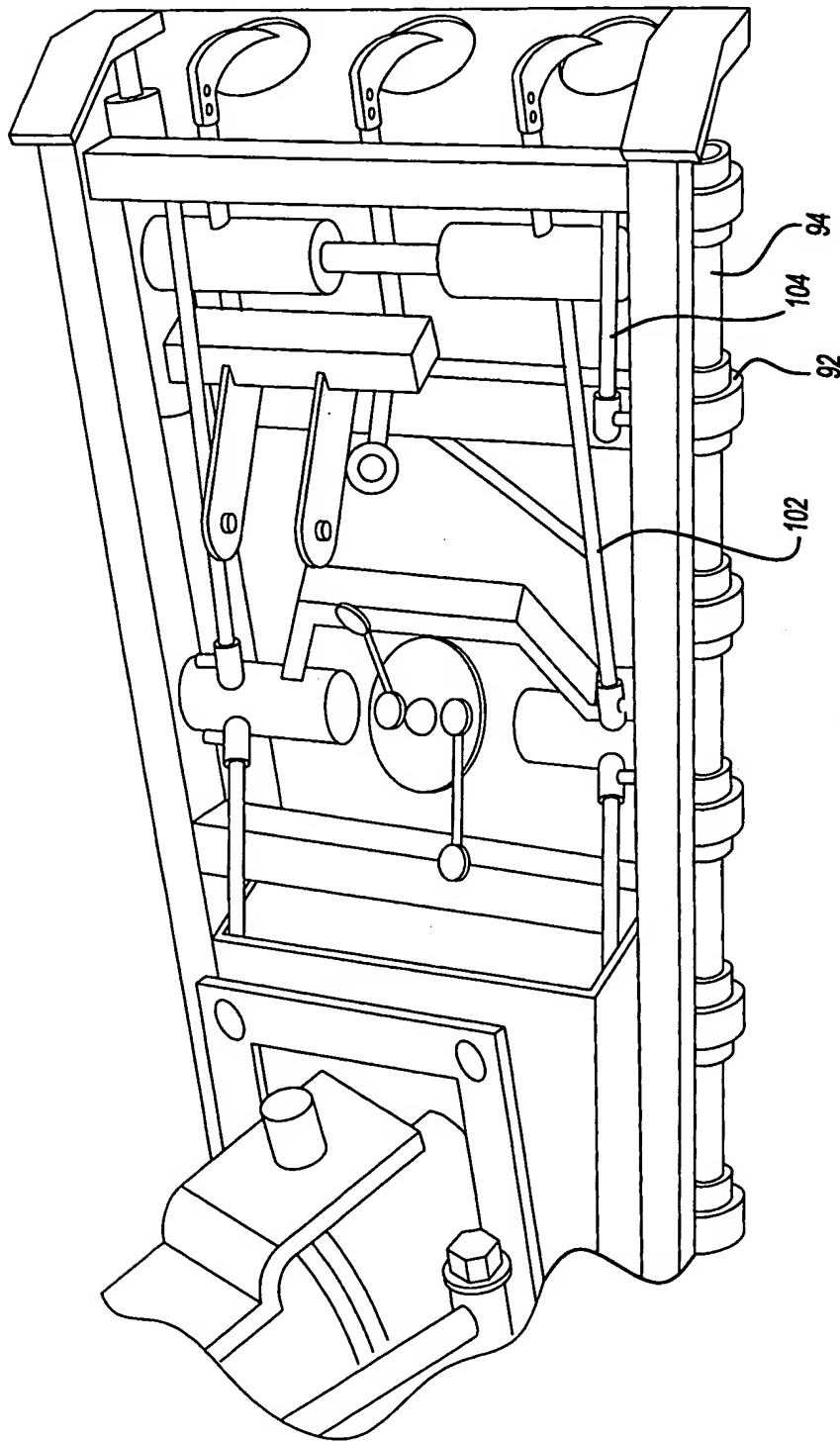


**Fig-6**

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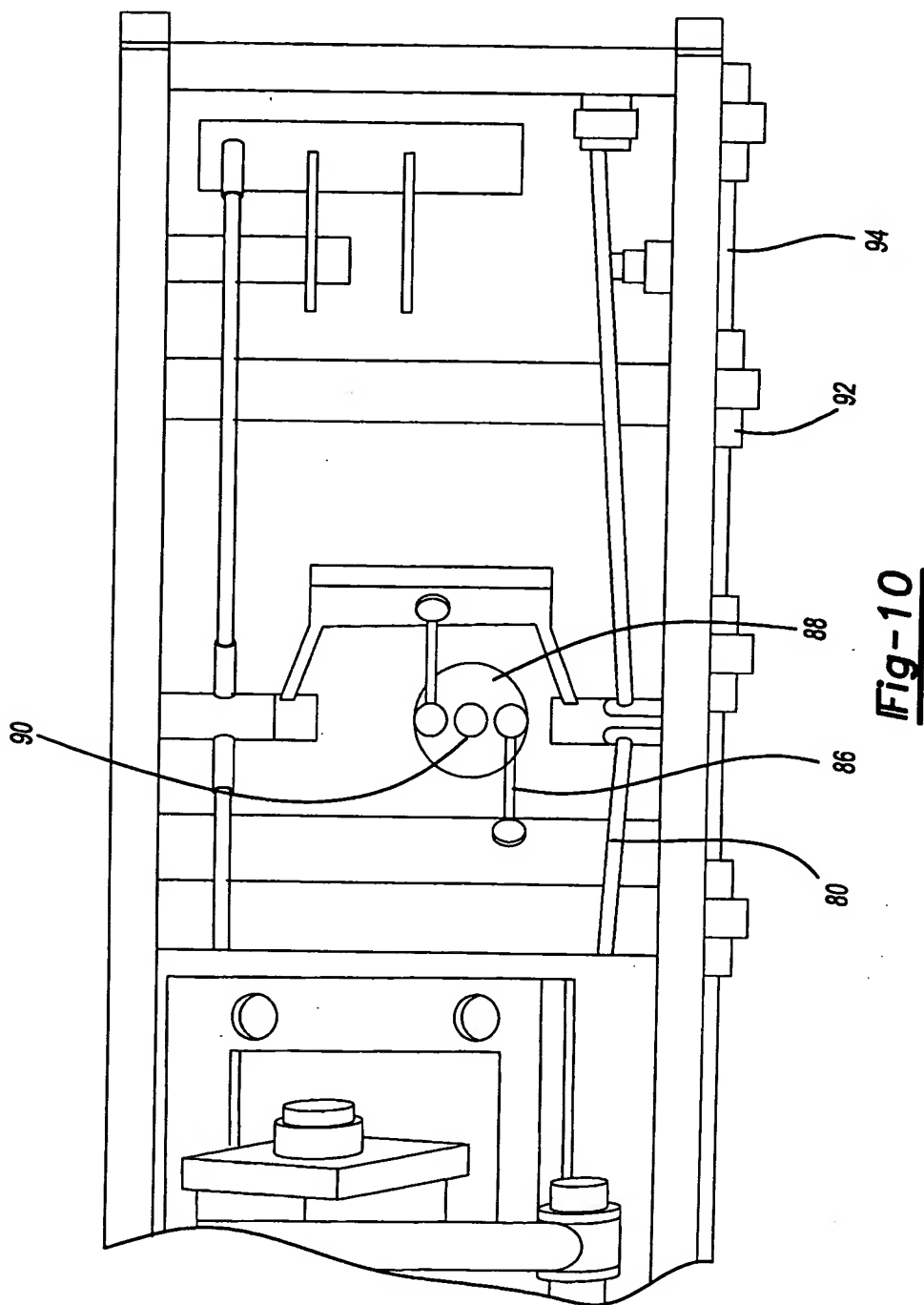


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**Fig-9**

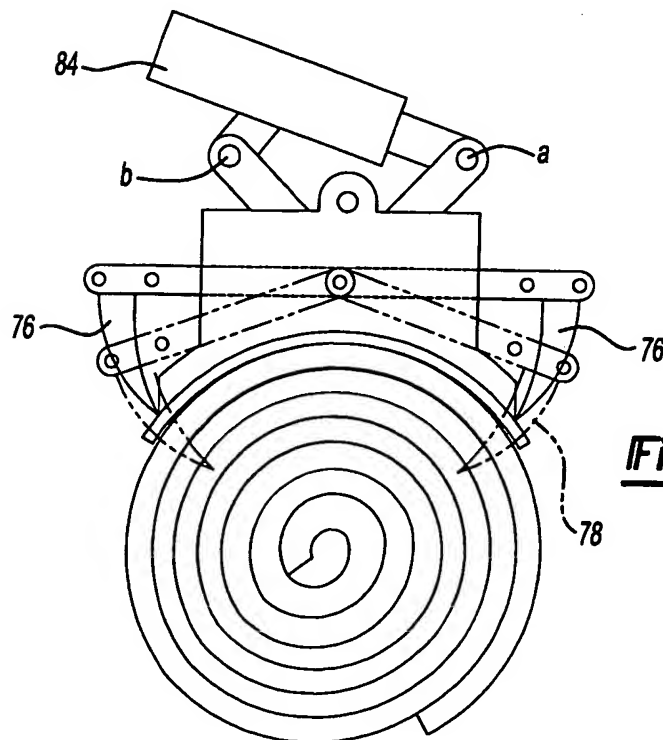
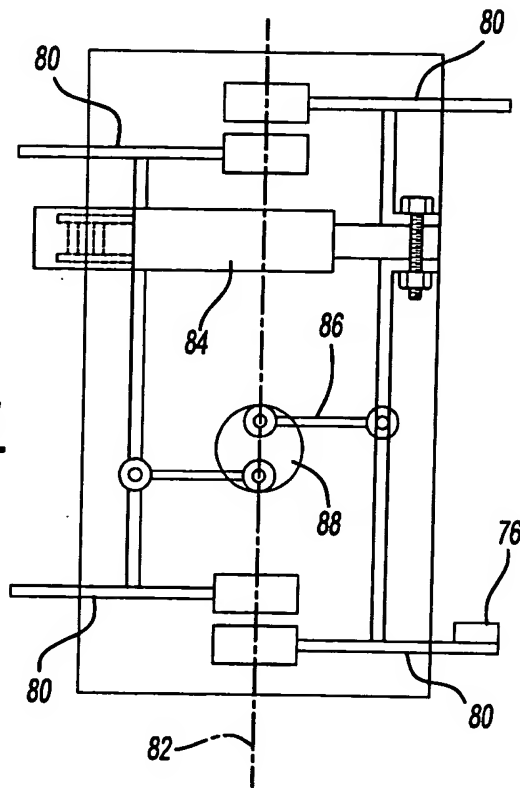
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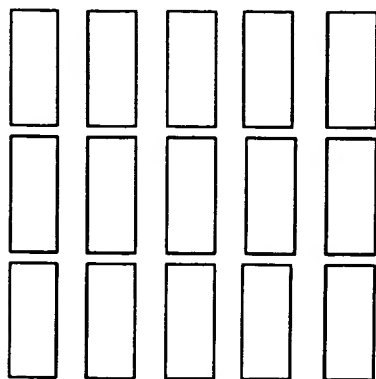
**Fig-11**



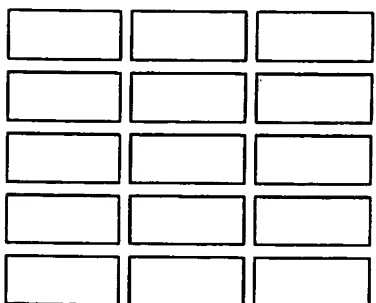
**Fig-12**

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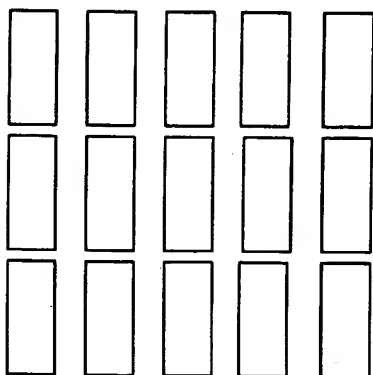
80 ROLLS PER PALLET



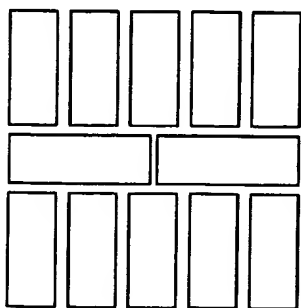
1ST LAYER 15 ROLLS



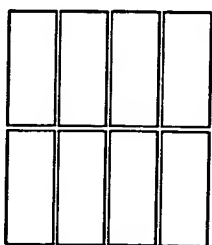
2ND LAYER 15 ROLLS



3RD LAYER 15 ROLLS



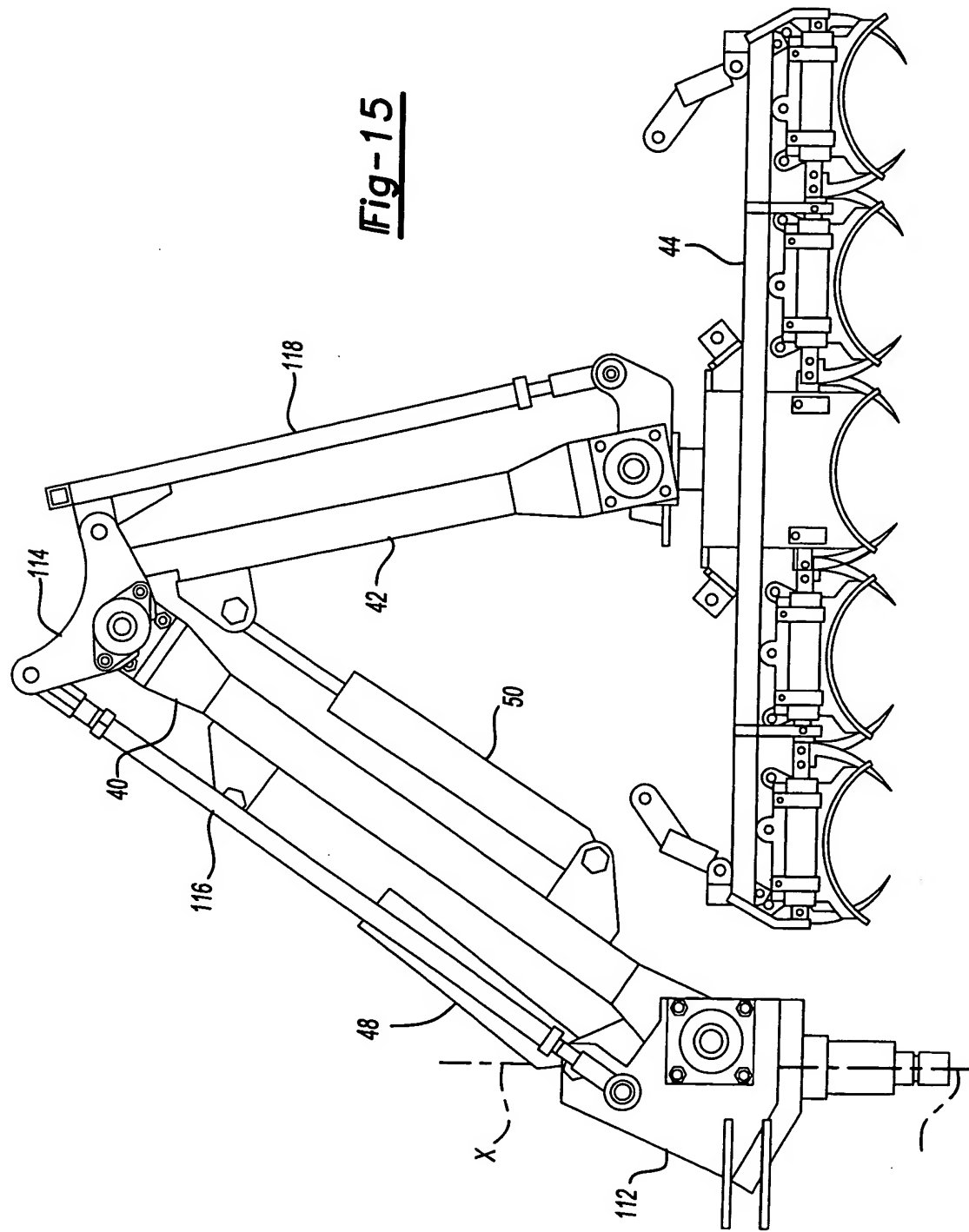
4TH LAYER 12 ROLLS



5TH LAYER 8 ROLLS  
80 TOTAL

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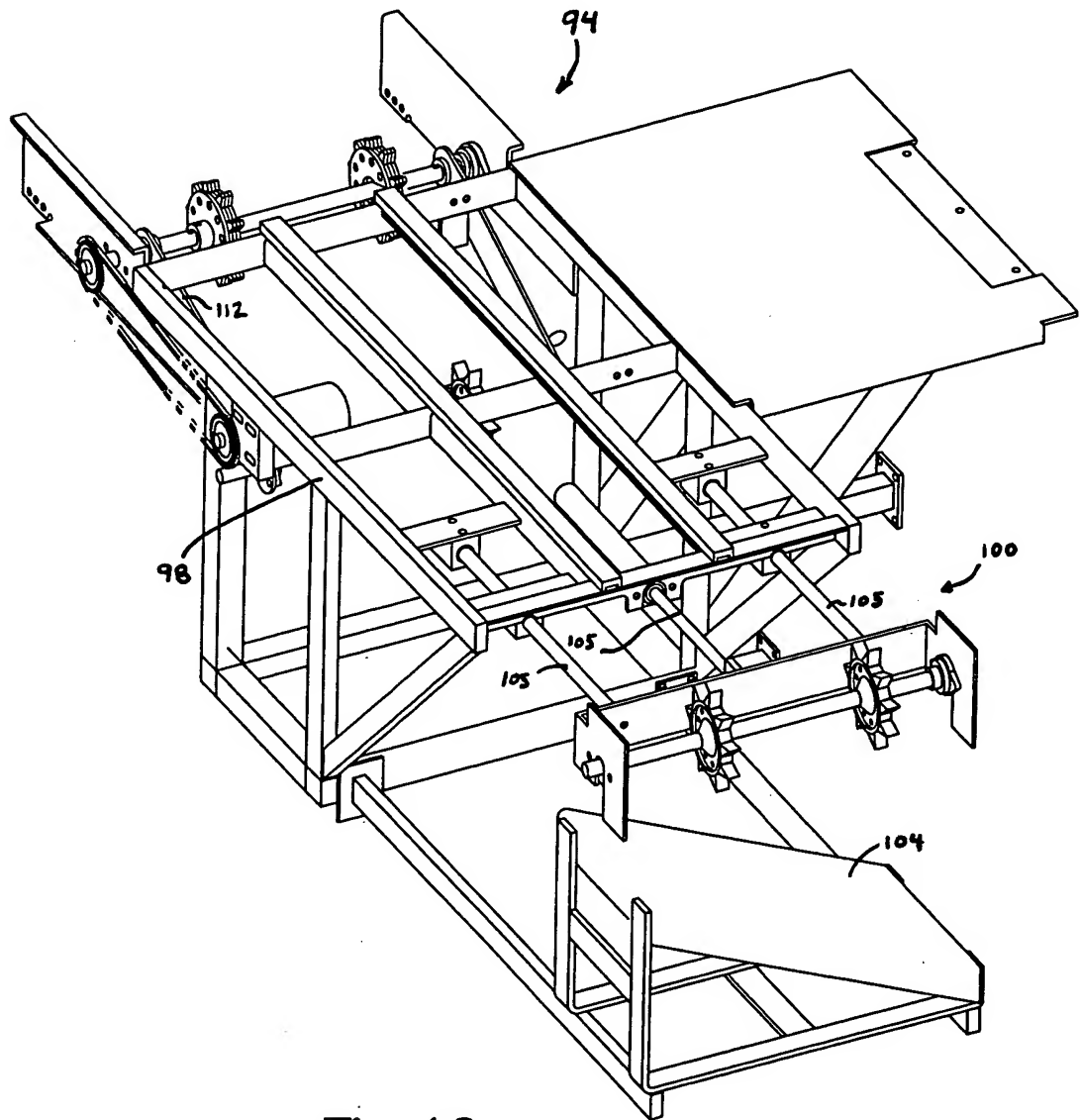


Fig-16

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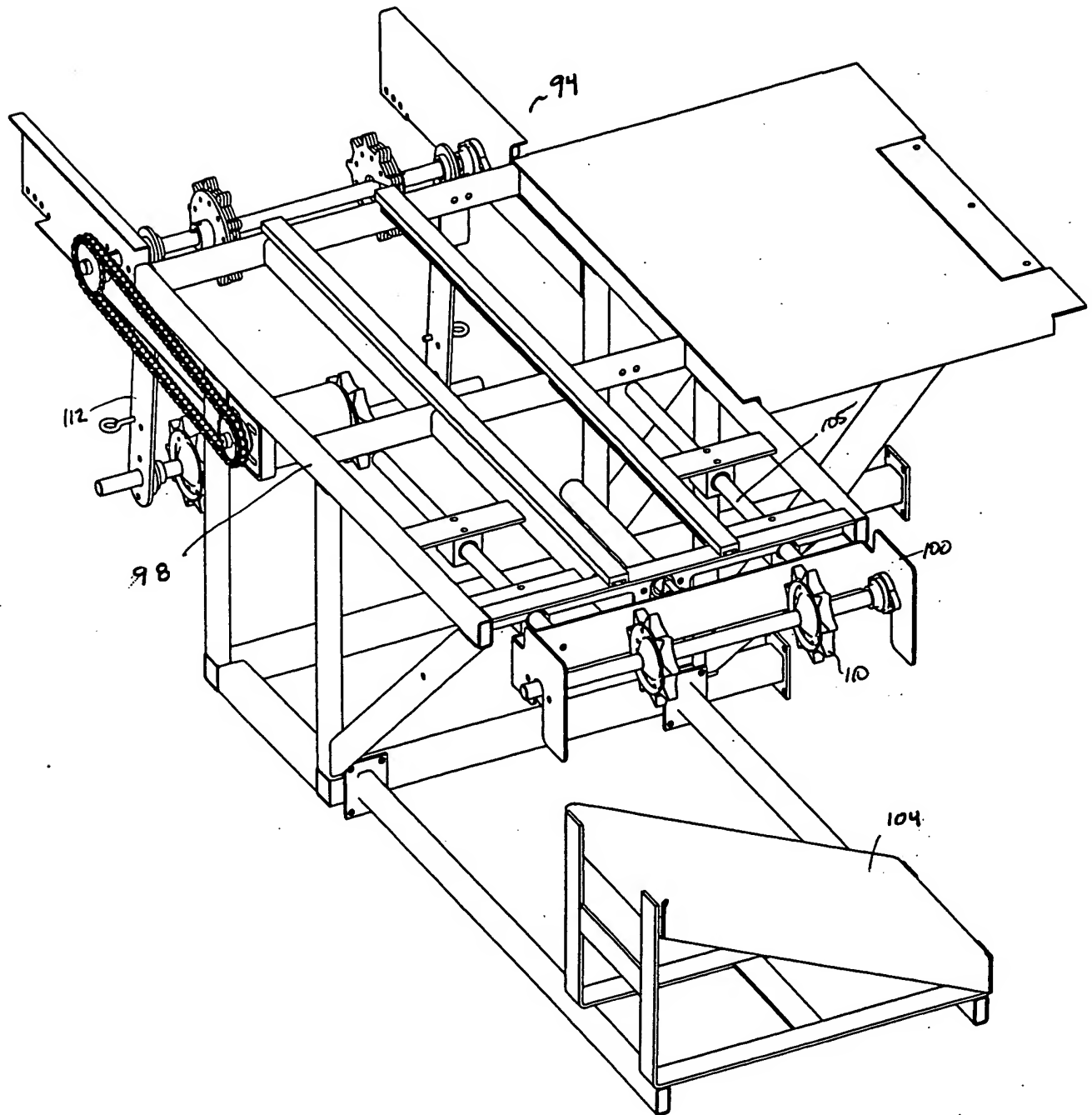
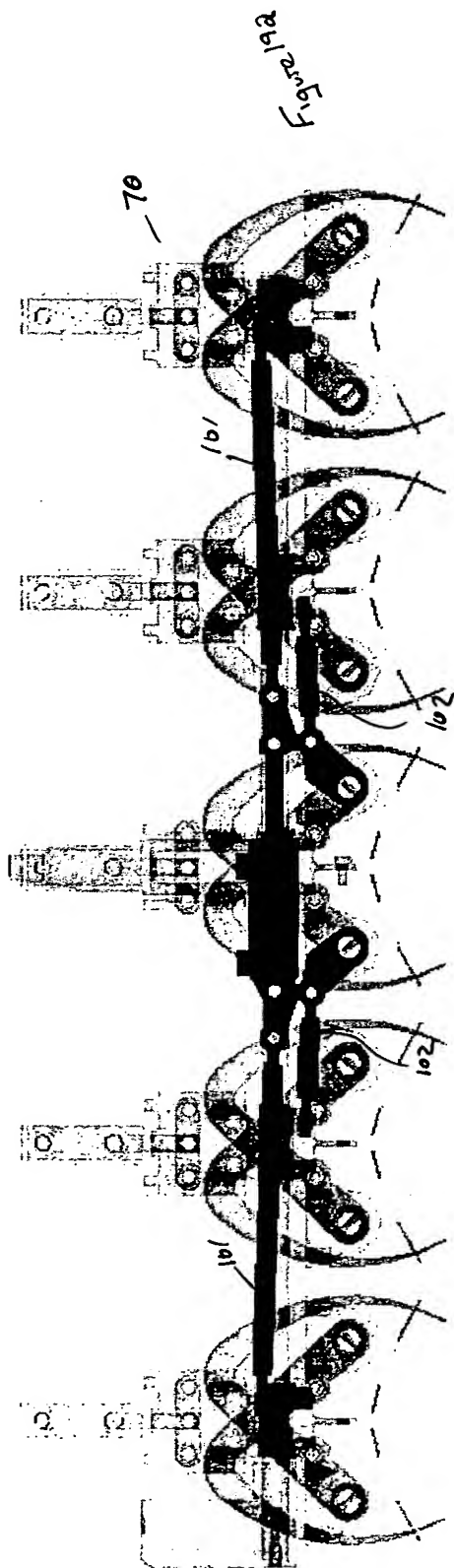


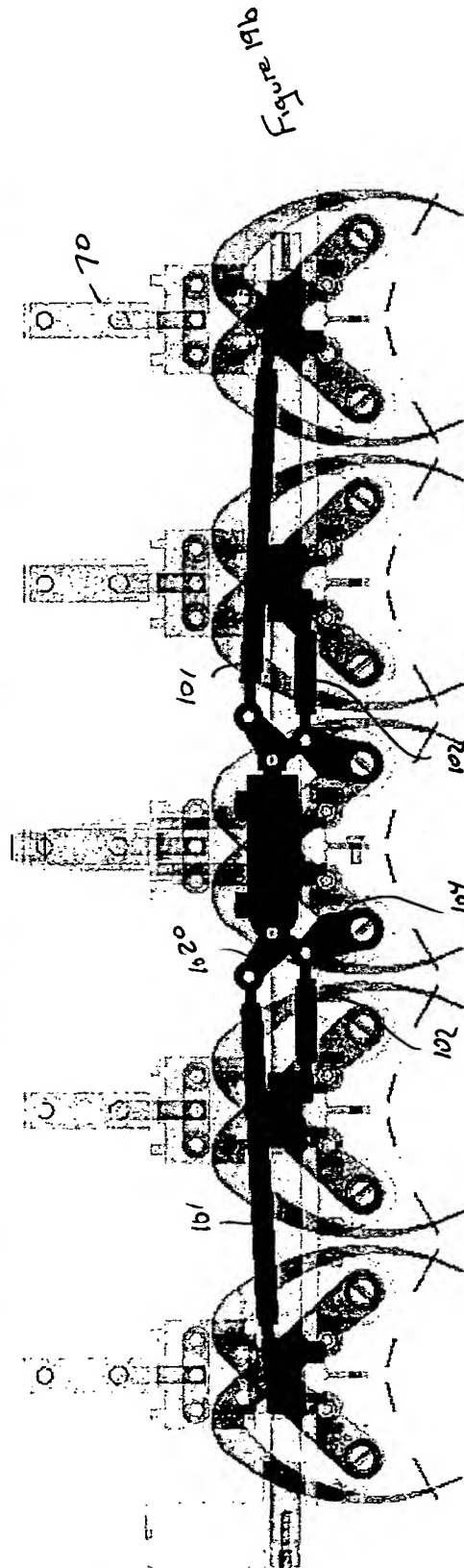
Figure 17



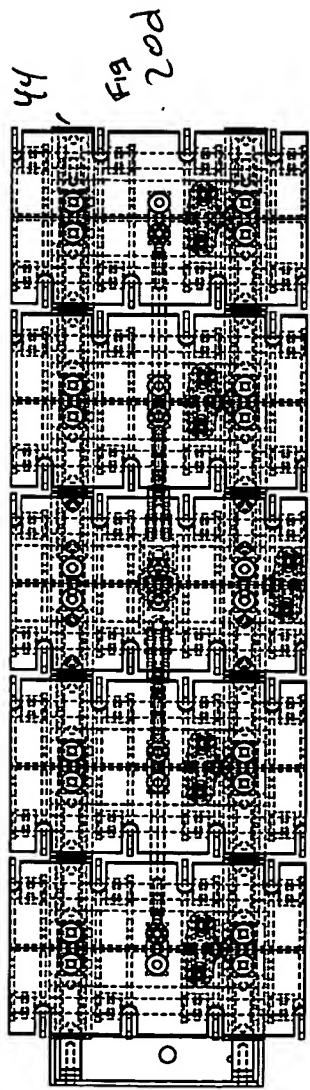
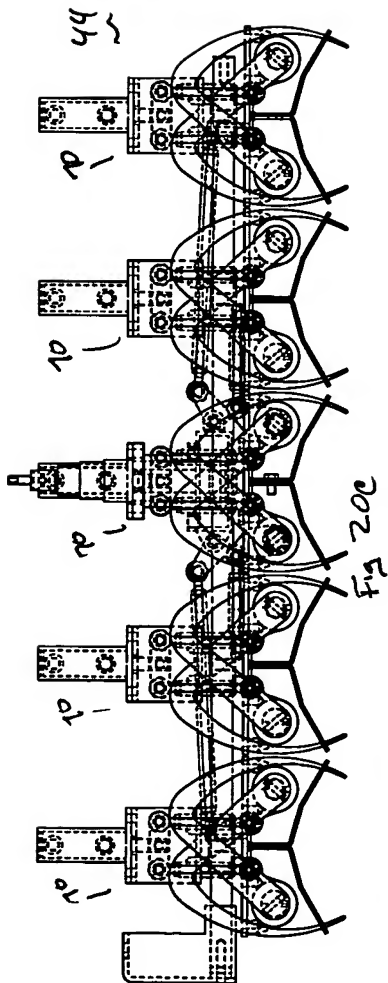
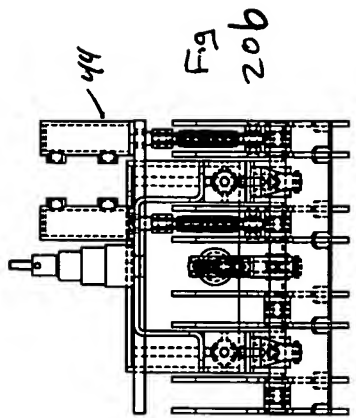
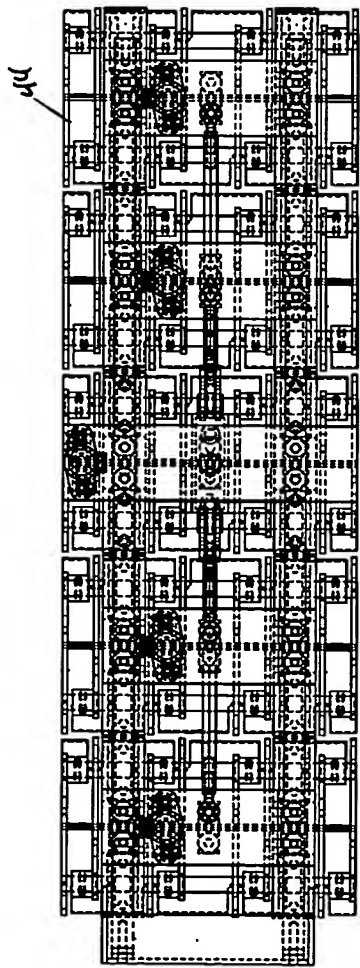
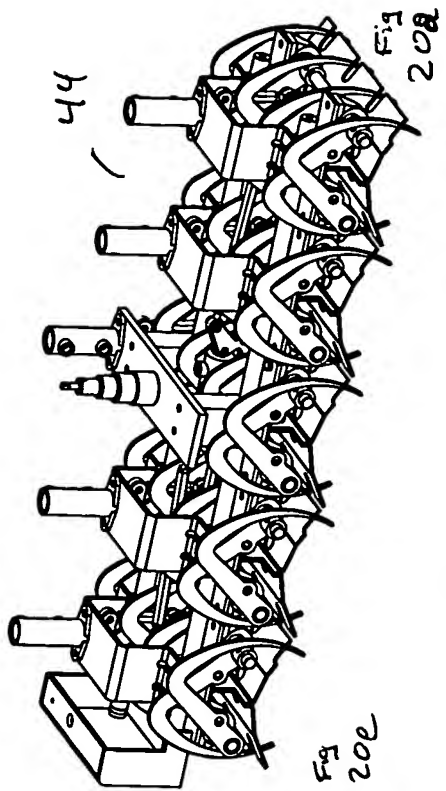
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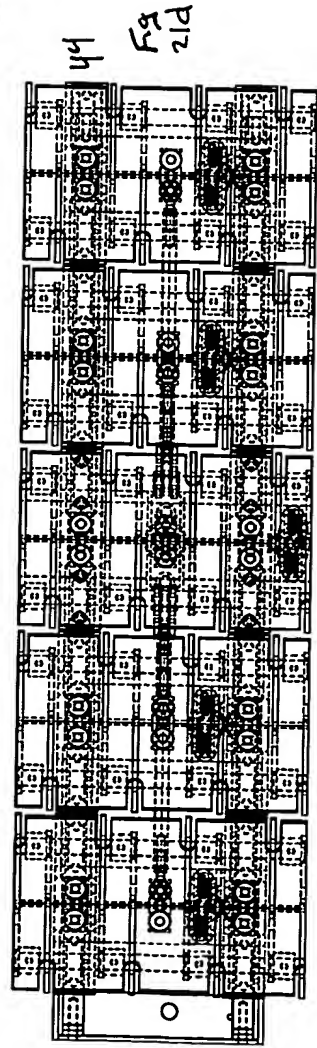
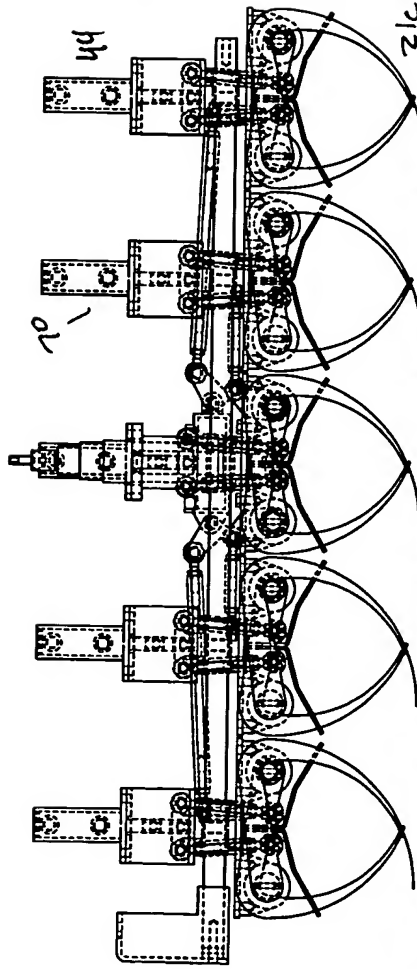
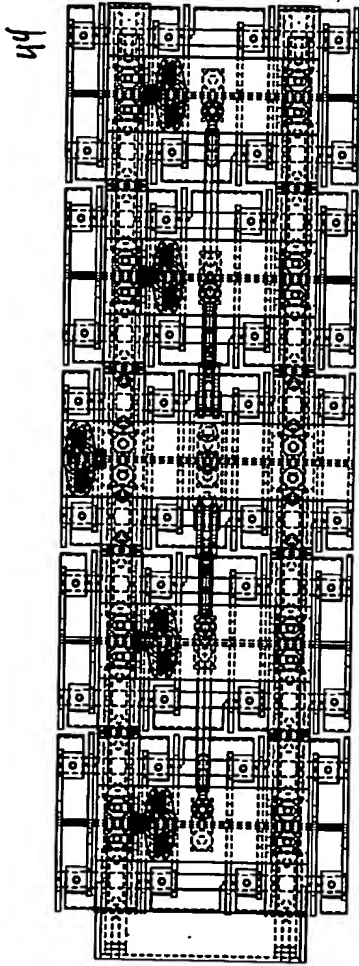
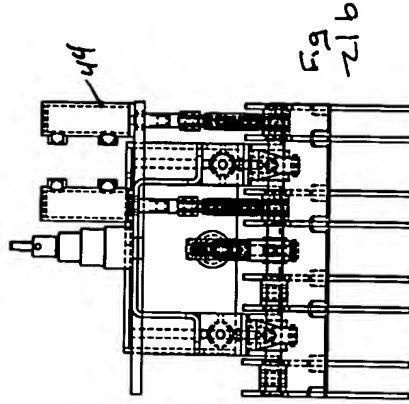
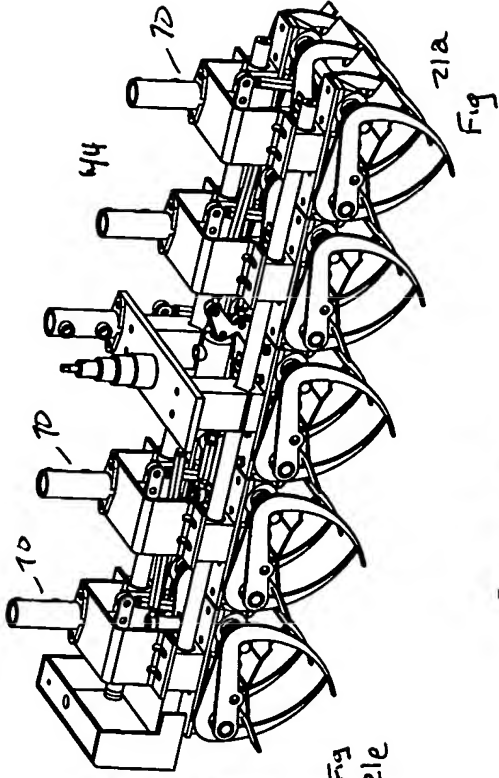
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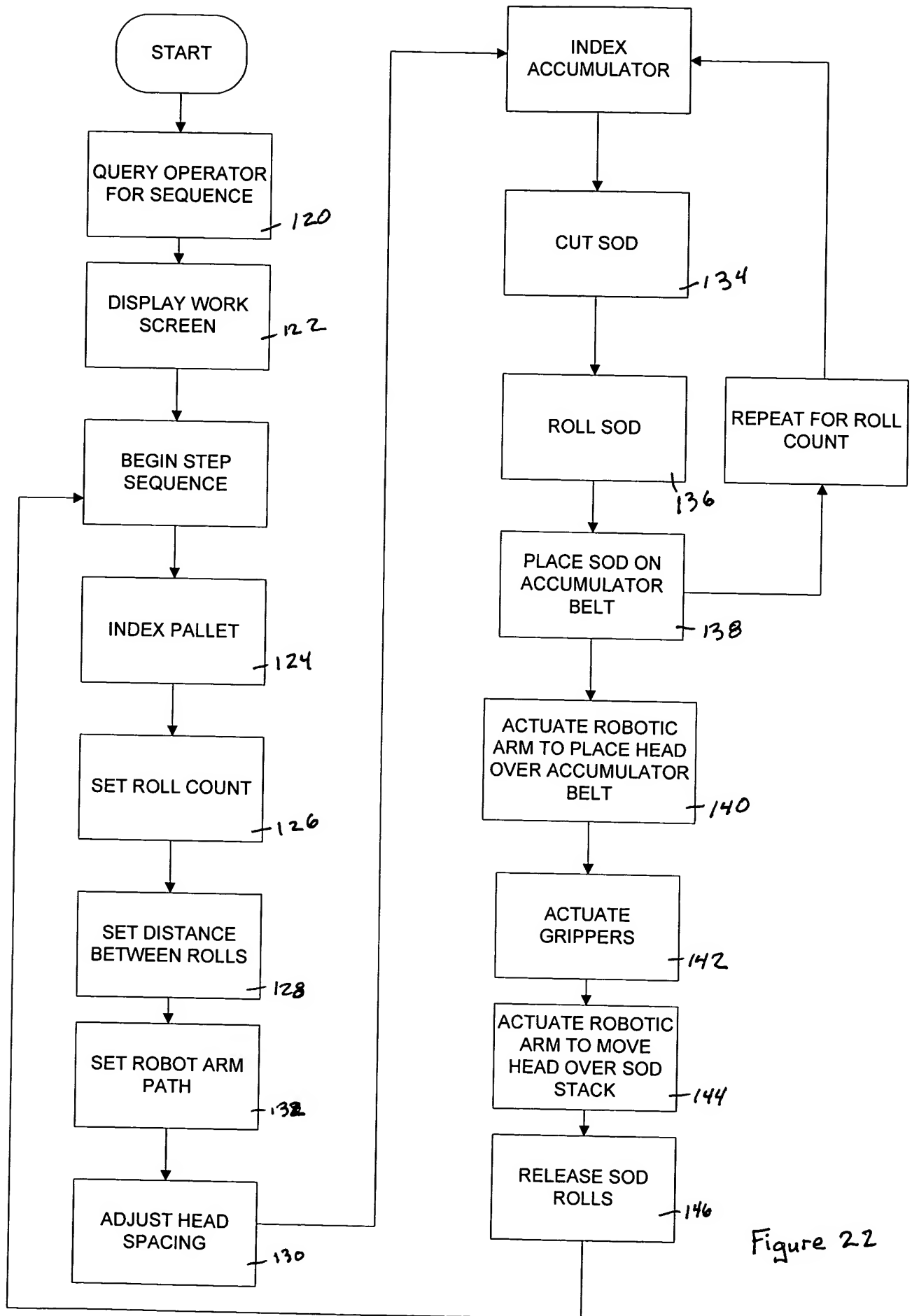


Figure 22

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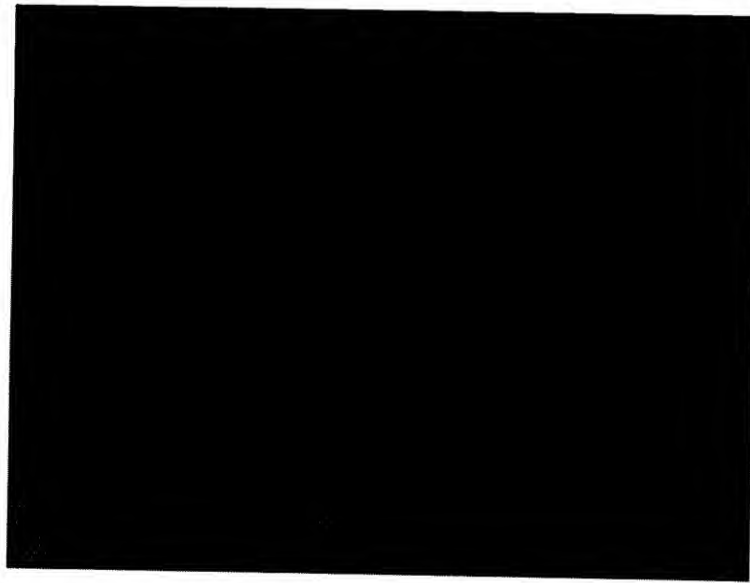


Figure 23a

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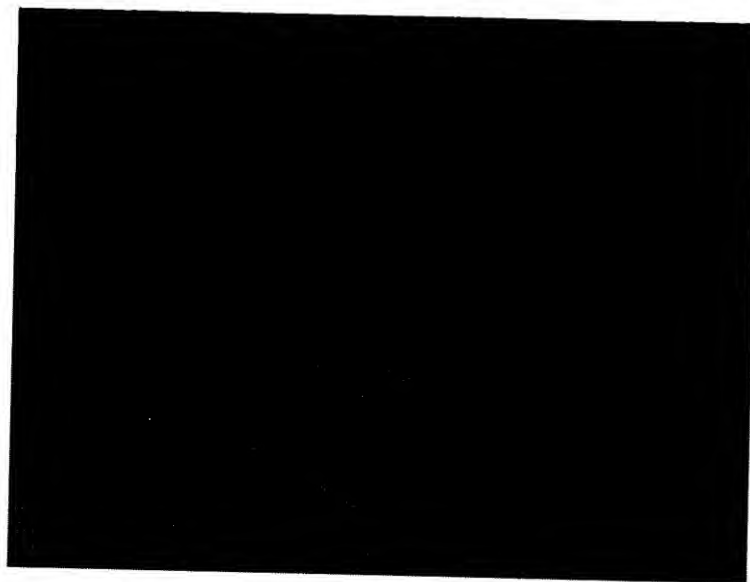


Figure 23b

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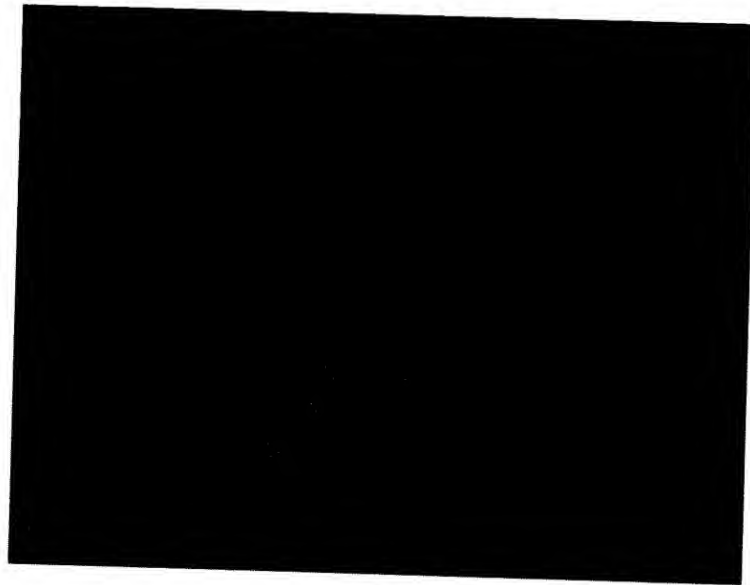


Figure 23c

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Figure 23 d

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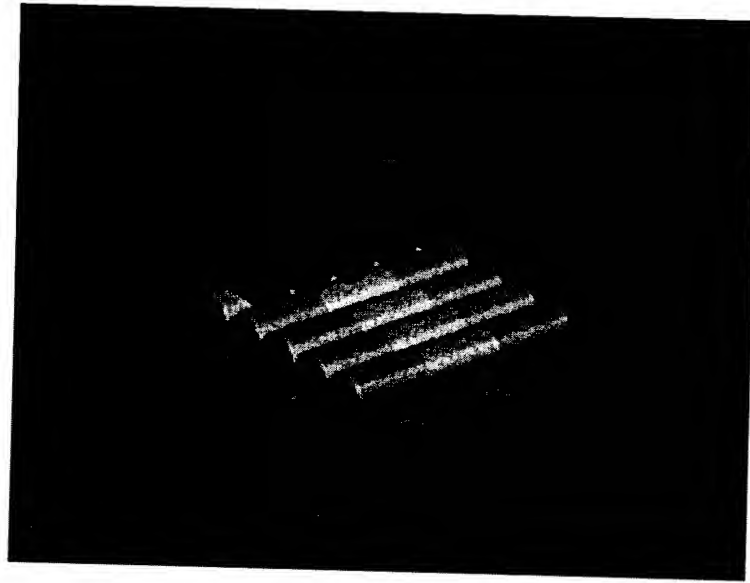


Figure 23e

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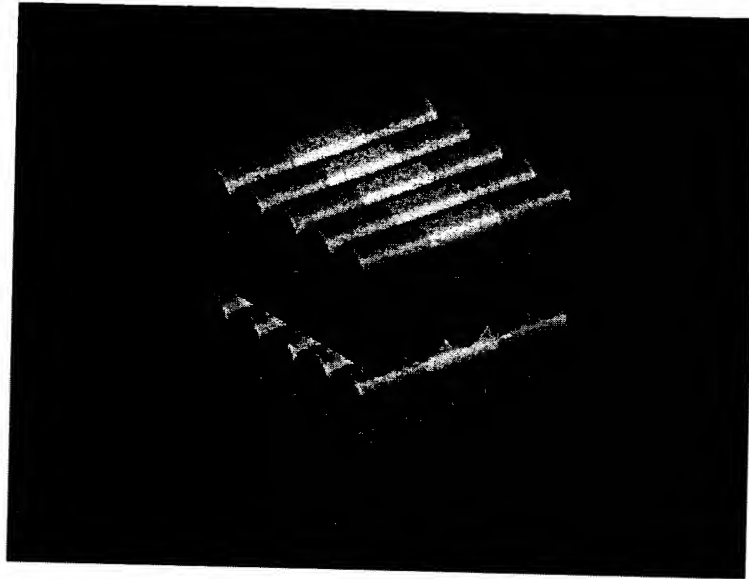


Figure 23f



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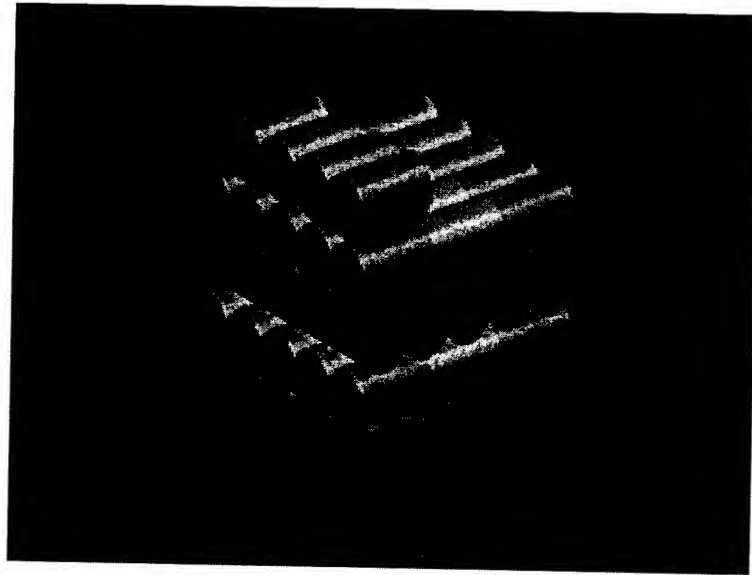


Figure 23 g

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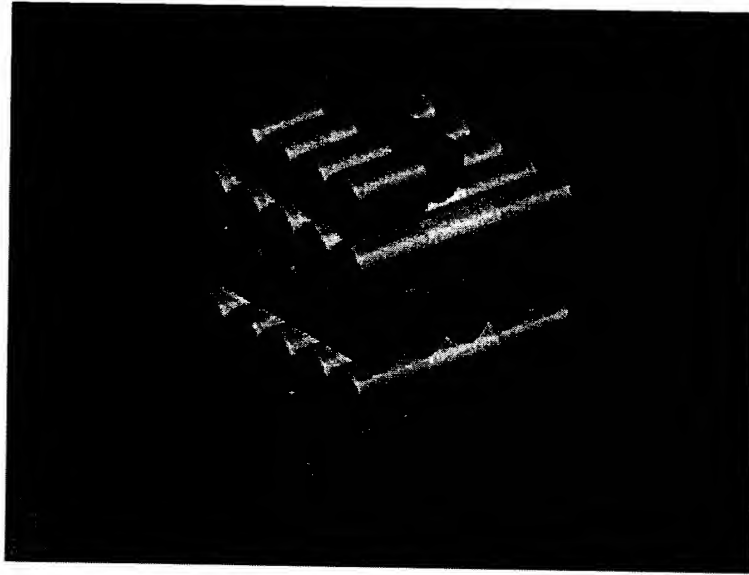


Figure . 23h

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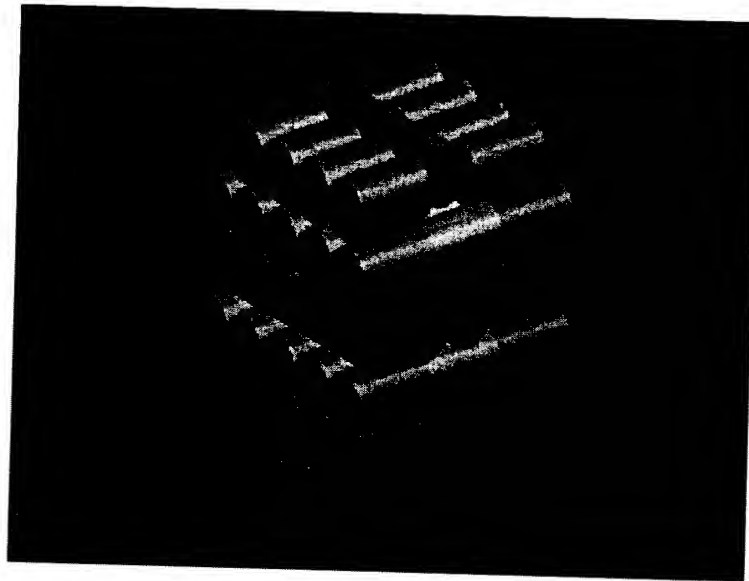
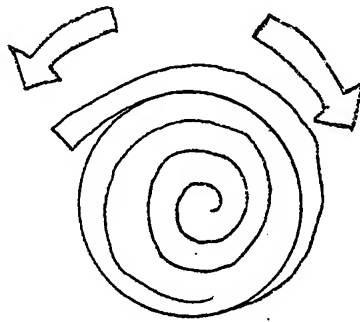


Figure 23 i

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Figure 24



Sod Roll Flap  
Adjust

Sod Roll Flap Adjust  
must be displayed  
at all times in  
work screen.